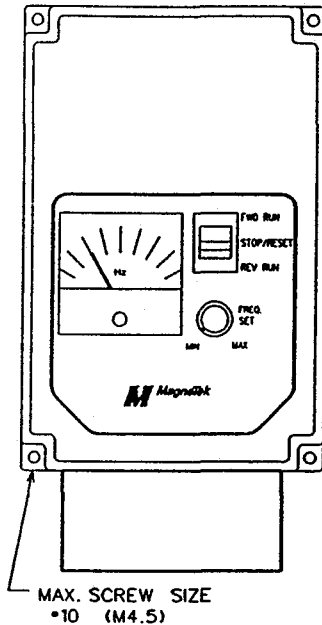


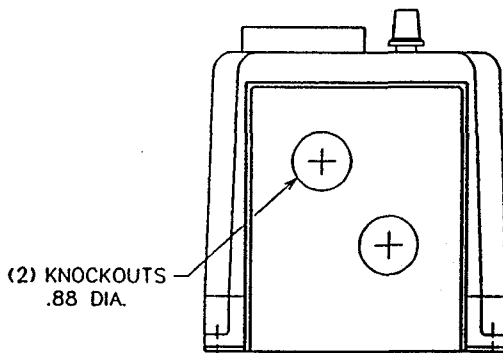
Mounting Instructions For NEMA 1 Kit

Part No. 05P00089-0162, -0163, -0164, -0165, or -0166

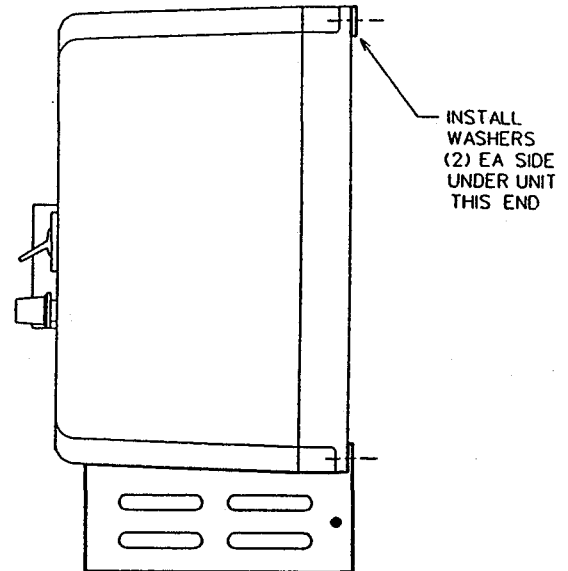
FRONT VIEW



BOTTOM VIEW



SIDE VIEW



MOUNTING PROCEDURE:

1. **IMPORTANT:** Remove the knockouts on the base part of the NEMA 1 add-on kit, and install conduit connectors, BEFORE mounting the GPD 403 drive.
2. Mount the drive along with the base part of the NEMA 1 add-on kit. The base part is mounted under the drive. Washers (supplied) are used (2 per side) under the top mounting holes of the drive to assure a level mount.
3. Remove the drive's protective cover and make all necessary wiring connections.
4. Install the protective cover on the drive, and install the cover part of the NEMA 1 kit.

CHANGE RECORD			

DWG. NO. 02Y00025-0362
SHEET NO. 1 OF 1
EFF. 11/03/92 (m-df)

